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RBT18402-11
Job Sheet 197582



Part No: RBT18402-11

Job Qty: 32 pcs

Part Name: Adapter Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 8/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18402 Rev 1A IPP Rev. A 19.07.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	SL-2500Y - 1	32 pcs	8/27/19	8/27/19	1.00	32.00	SL-2500Y - 1	SL 19-8-21
110	QC 2	32 pcs	8/27/19	8/27/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	SL
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

120 QC 8	32 pcs	8/27/19	0.00	0.00	QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	8/19/08/23
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
130 Packaging 3-1 - Stock - B4B 32 pcs		8/27/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	8
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	32 pcs	8/27/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	70
				QC 21 - SA - 53	9-89
Part Op 100 - 1-Machine as per folio FC 899 FOLIO REV: AA DWG REV: 1A 2-Deburr					
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB					
120 - QC8- Inspect parts - second check					
130 - Identify as per dwg & Stock Location:					
140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6R2.500	6061-T6 Round Bar 2.500"	11.2000 ft (.35 ea)	100-SL-2500Y - 1	5203779	12.46
2.750	2.750				
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-SL-2500Y - 1	M6061T6R2.500	11	9	0	
Part Specifications					
Specifications could not be found.					

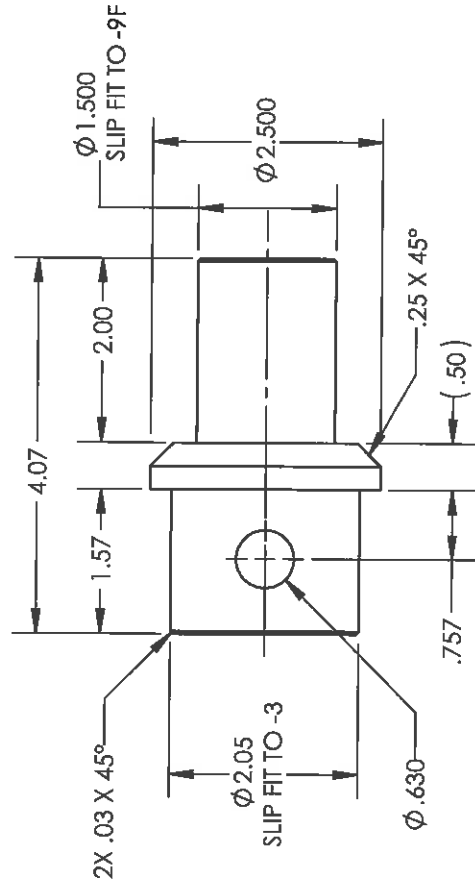
DAS
77
9-89

Plex 7/10/19 2:45 PM Dart.lajeunesse.marie

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REV DESCRIPTION REVISIONS

DATE INITIAL APPROVED



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WITHOUT NOTICE

WORK ORDER

NO. 197552 M5

190710

(-11)

ADAPTOR PLUG

RED BARN MACHINE

TITLE FORWARD AIR TRANSPORT SHORING JACK

DWG NO.

RBT18402-11

REV

1A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

DRAWN BY: GILBERT

APPROVED: D. Mott

REVIEW: D. Mott

FINISH: GREAT

SPEC: USED ON MODEL

1. BREAK ALL SHARP EDGES
.015 X 45° PR .015 R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE 1:2 DATE 1/14/2011 SHEET 7 OF 13

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only

NCR No.

Job:

Part No.

Date :

Sequence #:

Description Work Order Deviation

QTY Affected :

Disposition

MRB (QS1042)

Completed By

Lead hand / Supervisor

QC / QA Coordinator

DEPARTMENT/PROCESS

DISPOSITION
Rework
Scrap
Use-as-is

Skid-tube
Machining
Large Fab

Cross tube
Small Fab
Finishing

Eng. (Non-AW)
Prod. Eng. Coord.
Rec/Store/Packaging
Engineering
Water Jet
Supplier
Quality

Root Cause

Operator
Manufacturing Process
Equip/Tooling
Handling/Preservation
Material
Product Improvement
Process Improvement
Human Factors

FAULT CATEGORY

Pressure/Forced
Bending
Crushing
Cracks
Crimp/Kink/Ripple/Wave/Twist
Marks/Chatter
Mislabeled
Contamination
Misaligned/off center
BOM/Route
Broken/Damage/Defect
Incomplete/Unclear Instructions
Drill Holes
Fit/Function

Power Loss/Surge
Folio/Program
Grain Direction
Weld
Wrong Stock Pulled
Out of Sequence
Off-set/Set-up
Positioned Wrong
Outside Tolerance
Drawing
Finish
Part Lost/Missing
Misread

Other/Details:

PART AEROSPACE LTD		Work Order:	197582
Description: Adapter plug		Part Number:	K8T18402-II
Inspection Dwg: K8T18402-II		Rev: 1A	
Page 1 of 1			

INSPECTION SHEET

Drawing	Dimension	Tolerance	Actual	Accept	Reject	Method of Inspection	Comments
4.07	± .01		4.07	/		Visual	
2.00	± .01		2.00	/			
1.57	± .01		1.57	/			
.03X4.5	± .01 ± .5		.03X4.5	/			
2.05	± .01		2.047	/			
Ø.630	± .005		Ø.629	/			
±.57	± .005		±.565	/			
-.50	± .01		-.508	/			
-.05X4.5	± .01 ± .5		-.05X4.5	/			
2.500	± .005		2.499	/			
1.500	± .005		1.499	/			

Measured by:	Checked by:	QC Inspector:
Date: 19-8-21	Date: 19/08/23	Date:

Engineering Approval: (if necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	